

Experiences with 7 years of acidification in Denmark – SyreN system, a commercial method to fertilize with sulphate while reducing animal slurry ammonia emission.

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Abstract

In 2009 a group of companies were assembled (Aarhus University, SEGES, BioCover A/S and Grundfos) and committed to a joint development project “SyreN” - technology for field acidification of slurry, with support from the Danish ministry for development and innovation.

The group defined and created a demand specification for using sulfuric acid together with a slurry tanker during application with the purpose of reducing ammonia emission, later called “field acidification”. Another effect of the sulfuric acid was the addition of sulphate to slurry. Following a successful research evaluation, the system was developed by BioCover to a pilot scale system for tests and following used in commercial slurry application. The commercial product was named SyreN.

Today 120 SyreN units are operative in Denmark, acidifying approx. 5.350.000 m³ slurry/year, and do so with an acid amount that often corresponds with the sulphur need by the crops.

The history of field acidification

Denmark has a large intensive livestock production consisting of 1.55 million cattle and 12.3 million pigs (Danmarks statistik, 2017) with an assumed yearly production of 38 million m³ slurry (Nielsen et al., 2017). The handling of the produced slurry releases airborne ammonia (NH₃) (Sutton, Erismann, Dentener, & Moller, 2008). Deposition of NH₃ causes acidification and eutrophication of natural ecosystems (Fangmeier, Hadwiger-Fangmeier, Eerden, & Jäger, 1994). Furthermore NH₃ contributes to airborne PM2.5 and PM10 particles that can be a health hazard (Erismann & Schaap, 2004). Due to the risk of NH₃ emission, Denmark has in accordance to the Goteborg protocol, been obligated to reduce the NH₃ emission by approx. 20.000 tons (or 24% of the 2005 emission) within the year 2020 (Gothenburg protocol, 2005). As a means to reach the goal, a new general requirement to inject slurry on grasslands and black soils was introduced in 2011 (Husdyrgødningsbekendtgørelsen, 2017). As an addition to the new legislation, technologies accepted on the Danish environmental protection agencies - environmental technology list, can replace the injection demands if the technology is equal or better at reducing NH₃ (25% reduction, compared to band hose). Based on a VERA verification, the SyreN field acidification technology, was accepted on the technology list with a reduction effect of 49% (VERA, 2012) and 40% (Environmental technology list, 2017) accordingly for cattle and pig slurry. As a general requirement acidifying to pH 6.4 or lower, was therefore accepted as supplementary technology to injection.

In 2011 approximately 4% of the Danish slurry was acidified using the SyreN acidification technology, in 2015 this had grown to 14%. In total, 20% of the Danish slurry was acidified in 2015, SyreN has therefore become the most widely used acidification technology (Nielsen et al., 2017).

Introduction to acidification

So far the only commercially used chemical to acidify slurry is concentrated sulphuric acid (H_2SO_4). The acid is a waste product from the industry and therefore has a very competitive price compared to other acids. Furthermore the sulphur content is a mineral fertilizer for crops (Marschner, 2012), which is attractive to farmers and leaves no waste. Due to practical reasons, slurry acidification only takes place in three different ways: Acid added to the slurry in the animal housing (designated “barn acidification”), acid added to the slurry in the storage tank (designated “storage acidification”) and acid added to the slurry during field application (designated “field acidification”) (Fangueiro, Hjorth, & Gioelli, 2015). Which method is the best, depends on where in the chain of slurry handling there is a need for NH_3 reduction; the earlier in the chain, the more reduction can be obtained. Barn acidification has the feature that it is the best NH_3 emission reducing technology since it reduces emission at the source. Storage acidification, used to acidify slurry when entering the storage facility, has the feature that it reduces NH_3 emission from the storage and reduces emission during application of slurry to the field. However, most storage acidification takes place shortly before application and has the same effect as field acidification. Field acidification only reduces NH_3 emission during field application, but does so with a much lower acid consumption than barn- or storage acidification. Acid consumption is much higher in barn- and storage acidification, because pH 5.5 is required to make the slurry pH storage stable. A storage stable pH is required because acidification to levels above, increases the risk that pH re-establishes at the initial level. As a general rule of thumb, 7.5 L acid/ m^3 slurry is required in barn- and storage acidification (Stevens, Laughlin, & Frost, 1989) and 2.5 L/ m^3 for field acidification (Seidel, Pacholski, Nyord, Vestergaard, & Kage, 2014). Fermented slurry (slurry from biogas installations) is an exception; in comparison to unfermented slurry it requires a lot of acid to reduce slurry pH. As a general rule of thumb, fermented slurry requires 5 L/ m^3 with field acidification to reach pH 6.4, and the other acidification technologies are far above reasonable use. In addition, field acidification can adjust the dose rate of sulfuric acid to meet crop requirements for sulphate fertilizer with good economic results. The Danish SEGES, has estimated cost for barn- and storage acidification at 1.06 Euro pr. m^3 and field acidification at 0.86 Euro pr. m^3 (Status, economy and considerations by acidification of slurry - Erik Sindhoj – RISE, 11.) not including value of acidification as a fertilizer.

Concentrated sulphuric acid as a sulphate fertilizer

Sulphur deposition in Denmark has dropped from over average 300 kg S/ha in the early 80's to just 3.7 kg S/ha in 2015 (Nielsen et al., 2017). This has increased a growing need for sulphate as fertilizer to keep crop yield. From the now 6 years of operation with the SyreN technology, we have seen a huge variation in the use of the system depending on local needs - the higher the crop need for sulphur, the better the economics. It is not unusual to see yield increases of 5 Hkg/ha in rape, as it is hard to find fertilizers that satisfy the high consumption of sulphate. A good way to address the need for sulphate in rape, is to replace expensive fertilizers such as ammonium sulphate NS 21-24 with a combination of sulfuric acid and conventional fertilizers such as NS 28-5. This reduces the purchase price for rape significantly. In praxis, a lot of farmers only use slurry as a fertilizer for grassland. The effect of the sulphur in slurry is then a major

yield increase from 20% to 32% as measured in Sweden (Merskörd av vall i svenska fältforsök - Baltic Slurry Acidification – Erik Sindhoj – RISE)

Table 1. Needed acid amount in litres to meet the crops sulphur requirement

Slurry amount, sulphur requirement and needed acid addition	Sulphur requirement			
	Winter wheat		Winter rape	
	Clay soil	Sandy soil	Clay soil	Sandy soil
	15 kg S/ha	12 kg S/ha	35 kg S/ha	30 kg S/ha
10 m ³ /ha	2.6 L/m ³	2.1 L/m ³	6.1 L/m ³	5.3 L/m ³
20 m ³ /ha	1.3 L/m ³	1.1 L/m ³	3.1 L/m ³	2.6 L/m ³
30 m ³ /ha	0.9 L/m ³	0.7 L/m ³	2.0 L/m ³	1.8 L/m ³
40 m ³ /ha	0.7 L/m ³	0.5 L/m ³	1.5 L/m ³	1.3 L/m ³
50 m ³ /ha	0.5 L/m ³	0.4 L/m ³	1.2 L/m ³	1.1 L/m ³

The practical handling of acid

The SyreN unit is positioned in the front hitch of the tractor, which facilitates easy loading of the IBC (IBC - Intermediate Bulk Carrier), and offsets weight from the slurry tanker to the tractor. A special feature of SyreN is the use of a transportable IBC container for sulfuric acid. Using an IBC creates a safe to use system, as there is no refilling or handling of the acid. Refilling of the IBC is handled by the acid distributor, which transports the acid to the IBC storage location with a truck and refills the IBC. All that the user has to do is load the IBC onto the SyreN pallet forks and connect the IBC by a dry coupler. In addition, the IBC is standard approved for public road transportation under the ADR rules. Another topic that makes SyreN safe is that its automatic, a minimum human interaction limits human errors. SyreN has 7 built in sensors and constantly monitors 7 sensors on the tractor to prevent acid from accidentally escaping the system. Example on some of the sensors and functions: acid pressure sensor; which monitors sudden increases or decreases in pressure, tree-way valve position; to prevent acid entering the slurry wagon, slurry flow sensor; to monitor that slurry is flowing, tractor speed; to monitor that the slurry tanker is moving as no acid can be injected without movement.

In 2017, 128 SyreN units were operative in Denmark, Sweden, Germany, Lithuania and Finland adding approx. 16.000 m³ of concentrated sulfuric acid to approx. 5.350.000 m³ slurry. In total during the last 7 years approx. 88.200 m³ acid and approx. 29.000.000 m³ slurry, has been applied without any acid spillage or human accidents. The system has proven itself safe to use and legal for road transport in all regions.

Additional advances with SyreN

Today SyreN is much more than “just” acidification. Since the beginning an additional storage tank has been standard on SyreN so iron-sulphate (FeSO₄) could be added as a smell reductant. However, the use of FeSO₄

never became widely used. There was little commercial interest in the market to pay for odour reduction. Today, the use of the additive tank is becoming increasingly important.

- The addition of micro nutrients magnesium (Mg^{+}), potassium (K^{+})
- Use of foam stabilizer to further reduce ammonia emission.
- Injection of nitrogen inhibitor to prolong the biological transformation of NH_4^{+} to NO_3^{-} and thus a 50% reduction in leaching to ground water

The third use is most common with commercial products like PIADIN, N-lock and Vizura. The success has been mostly because of a good strategy for slurry application on maize and slurry application in the autumn, because application on these has a potential high N loss through leaching to the ground water.

Future

Acidification and the SyreN system has recently received BAT status in the EU NEC and IED Directives. This makes acidification an accepted technology on a par with dribble bar- and injection systems – only it is less expensive and with a better- and more dependable effect. The European change away from broadcasting technology will now open the markets for acidification technology to become a standard equal to band spreading and injection.

The newest product addition - addition of nitrogen slurry in combination with a logistic route optimising system will be introduced in 2018. It uses anhydrous ammonia - NH_4^{+} - or liquid N32. Both nitrogen additions serve to stretch the slurry application ability of the slurry tanker, eliminating 30% field traffic and increasing application efficiency with 5% - and increasing slurry utilisation rate with 10%. This makes SyreN system a multipurpose system to be used with all types of slurry application – including injection systems in a most profitable manner.

In addition, a new agenda for reduction of GHG gasses will promote the use of acidification technology, as it may reduce methane gas emission with 70%.

Conclusion

SyreN system, a commercial technology to reduce both ammonia emission (50- 70%) through acidification and nitrate leaching (50%) through addition of nitrogen inhibitor has been presented. In addition, Sulphur fertilization through slurry application eliminates necessity of using NS fertilizers in certain crops. EU BAT approval makes the technology competitive in all EU markets and a new logistic planning system in combination with nitrogen injection in the slurry reduces field traffic with 30% and increases slurry utilization rate with 10%.

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