# Scientific assessment on field acidification using the SyreN acidification technology with different slurry application techniques – a theoretical approach

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#### The history of field acidification

Denmark has a large intensive livestock production consisting of 1.55 million cattle and 12.3 million pigs (Danmarks statistik, 2017) with an assumed yearly production of 35 million m<sup>3</sup> slurry. The handling of the produced slurry releases airborne ammonia (NH<sub>3</sub>) (Sutton, Erisman, Dentener, & Moller, 2008). Deposition of NH<sub>3</sub> causes acidification and eutrophication of natural ecosystems (Fangmeier, Hadwiger-Fangmeier, Eerden, & Jäger, 1994). Furthermore NH<sub>3</sub> contributes to airborne PM2.5 and PM10 particles that can be a health hazard (Erisman & Schaap, 2004). Due to the risk of NH<sub>3</sub> emission, Denmark has in accordance to the Goteborg protocol, been obligated to reduce the NH<sub>3</sub> emission by approx. 20.000 tons (or 24% of the 2005 emission) within the year 2020 (Gothenburg protocol, 2005). As a part element to reach the goal, a new general requirement to inject slurry on grasslands and soil without growing crops was introduced in 2011 (Husdyrgødningsbekendtgørelsen, 2017). As an addition to the new legislation, technologies accepted on the Danish environmental protection agencies - environmental technology list, can replace the injection demands if the technology is equal or better at reducing  $NH_3$  (25% reduction, compared to band hose). Based on a VERA verification, the SyreN field acidification technology, was accepted on the technology list with a reduction effect of 49% (VERA, 2012) and 40% (Environmental technology list, 2017) accordingly for cattle and pig slurry. As a general requirement acidifying to pH 6.4 or lower, was therefore accepted as supplementary technology to injection.

In 2012 approximately 10% and in 2015 20% of the Danish slurry was acidified, where 50% was acidified using the SyreN field acidification technology. It has therefore become the most widely used technology.

#### Introduction to acidification

So far the only commercially used chemical to acidify slurry is concentrated sulphuric acid ( $H_2SO_4$ ). The acid is a waste product from the industry and therefore has a very competitive prize compared to other acids. Furthermore the sulphur content is a mineral fertilizer for crops (Marschner, 2012), which is attractive to farmers and leaves no waste. Due to practical reasons, slurry acidification only takes place in three different ways: Acid added to the slurry in the animal housing (designated "barn acidification"), acid added to the slurry in the storage tank (designated "storage acidification") and acid added to the slurry during field application (designated "field acidification") (Fangueiro, Hjorth, & Gioelli, 2015). Which method is the best, depends on where in the chain of slurry handling there is a need for NH<sub>3</sub> reduction; the earlier in the chain, the more reduction can be obtained. Barn acidification has the feature that it is the best NH<sub>3</sub> emission reducing technology since it reduces emission at the source. Storage acidification has the feature that it reduces NH<sub>3</sub> emission from the storage and reduces emission during application of slurry to the field. Field acidification only reduces NH<sub>3</sub> emission during field application, but does so with a much lower acid consumption. Acid consumption is much higher in barn- and storage acidification, because pH 5.5 is required to make the slurry pH storage stable. A storage stable pH is required because acidification to levels above, increases the risk that pH reestablishes at the initial level. As a general rule of thumb, 7.5 L acid/m<sup>3</sup> slurry is required in barn- and storage acidification (Stevens, Laughlin, & Frost, 1989) and 2.5 L/m<sup>3</sup> for field acidification (Seidel, Pacholski, Nyord, Vestergaard, & Kage, 2014). Fermented slurry (slurry from biogas installations) is an exception; in comparison to unfermented slurry it requires a lot of acid to reduce slurry pH. As a general rule of thumb, 5 L/m<sup>3</sup> with field acidification is required to reach pH 6.4, and the other technologies are far above reasonable use.

## Slurry acidification technologies and NH<sub>3</sub> reduction

The NH<sub>3</sub> emission reduction is typically measured in percentage compared to the emission that would have been without reduction. The NH<sub>3</sub> reduction is measured in percentage because total NH<sub>3</sub> emission is highly variable and is influenced by several physical parameters such as weather, crop height, soil parameters, slurry type, slurry pH, etc. (Huijsmans, 2003). When acidifying slurry, the maximum reduction potential depends on the slurries initial pH, the higher the pH, the higher the reduction potential (Nyord, Liu, Eriksen, & Adamsen, 2015). Acidification NH<sub>3</sub> emission reduction potentials have been reviewed in (Fangueiro et al., 2015) and give the following reduction potentials for the individual technologies: Barn acidification (50-88%) and field acidification (pig: 40-80% and cattle: 15-80%). Field acidification has a high variety of reduction potentials because of the differences in the initial pH value and the targeted pH value. But, NH<sub>3</sub> emission reduction percentage when acidifying slurry is expected to be comparable between slurries with the same initial pH.

## Acidification effect on NH3 reduction

Based on 5 NH<sub>3</sub> emission trials with SyreN field acidification (Seidel, 2013) presented in (Seidel, Pacholski, Nyord, & Kage, 2012), the following NH<sub>3</sub> emission reduction potentials have been modeled accordingly for field acidification to pH level 6.0 and 6.4 (See figure 1).

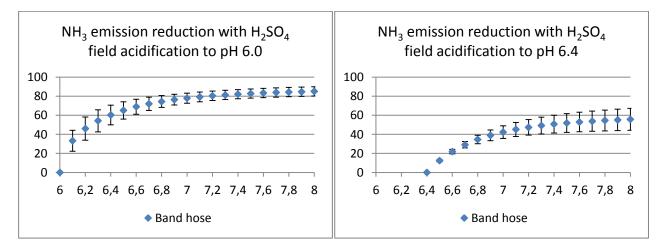


Figure 1: The graph to the left shows the  $NH_3$  emission reduction potential for slurry pH values between 6.1 and 8, when acidifying slurry with  $H_2SO_4$  to pH 6.0 using band hoses. And the graph to the right shows the reduction potential for slurry pH values between 6.1 and 8, when acidifying slurry with  $H_2SO_4$  to pH 6.4 using band hoses. These are then indicated with standard error bars to show the realistic variation.

The model is a simple assessment of the 5 trials. For each trial a fitted second degree trend line was created from which pH and kg NH<sub>3</sub> emission could be read. The trend line was then fixed to 25 kg NH<sub>3</sub> emission at a certain pH (set as the initial pH), from the trend lines curve another pH (the target pH) could be read and a kg NH<sub>3</sub> emission identified. The percentage difference between the two NH<sub>3</sub> emissions is the emission reduction. All 5 emission trials showed good correlation using this method.

Average slurries have a pH level around 7.1 (Seidel et al., 2012) but with normal varieties between 6.8 and 7.8, fermented slurries normally has a pH above 7.6. The pH value 7.1 is ideal to use as a standard reference since it is the expected average pH in all unfermented slurries and as shown in figure 1, there is no significant NH<sub>3</sub> emission reduction above 7.1 to pH 6.0 or 6.4. From the graph above it is estimated that field acidification from pH 7.1 to pH 6.0 can reduce NH<sub>3</sub> emission with 79% (+/- 5), if acidifying to pH 6.4 a reduction of 45% (+/- 7) can be achieved. Fermented slurry has the potential NH<sub>3</sub> emission reduction of 83% (+/- 5) to pH 6.0, 53% (+/- 10) to pH 6.4, and 22% (+/- 10) to pH 7.0 (results not shown). The NH<sub>3</sub> emission reduction potential for fermented slurry to pH 6.4 and 7.0 has high standard errors due to lack in data acquisition in that area.

#### Field acidification with other application technologies than band hose

The acidification technology is generally applicable to all slurry application technologies, thus it has only been thoroughly investigated for its NH<sub>3</sub> emission reduction potential with band hose. The reason for this is that it's still a new technology that has been mainly used to replace the requirements of injection according to the Danish legislation. Thus, 23 experiments with nitric acid (HNO<sub>3</sub>) slurry acidification and broadcast was made in the 90's (Bussink, Huijsmans, & Ketelaars, 1994) and showed good NH<sub>3</sub> reduction results similar to those shown in figure 1 above. 3 of the 23 experiments are relatable to field acidification because the acid was added just before application in the field. These have been modeled in the same way as above and the results are shown in figure 2 below.

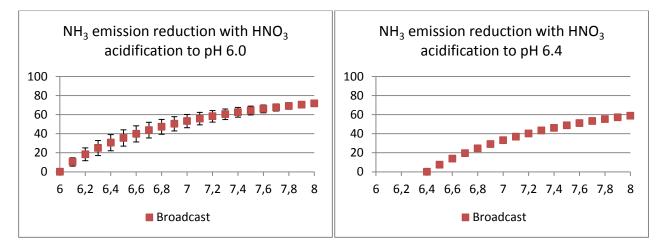


Figure 2: The graph to the left shows the  $NH_3$  emission reduction potential for slurry pH values between 6.1 and 8, when acidifying slurry with  $HNO_3$  to pH 6.0 using broadcast. And the graph to the right shows the  $NH_3$  reduction potential for slurry pH values between 6.1 and 8, when acidifying slurry with  $HNO_3$  to pH 6.4 using broadcast. These are then indicated with standard error bars to show the realistic variation.

By direct comparison, acidification to pH 6.4 is identical in both models. However, acidification to pH 6.0 is modeled a bit lower than with the  $H_2SO_4$  field acidification. It is of course impossible to directly compare the two, since there are approx. 20 years between the two measurements and both  $NH_3$  measuring practices and computer simulations have greatly improved since then. Another experiment (Stevens, Laughlin, & Frost, 1992) measured NH<sub>3</sub> emission with broadcast and acidification with both NHO<sub>3</sub> and H<sub>2</sub>SO<sub>4</sub> for comparison. This experiment showed that NH<sub>3</sub> could be reduced equally efficient using both acids, and reduced emission by 75% at pH 6.5 and 90% at pH 6.0. Just for a notice, the N content increased by 2 kg m<sup>-3</sup> slurry using HNO<sub>3</sub> to acidify to pH 6.5, which is a concern to comply with the nitrate directive. The similar relations between the two acids demonstrate that acidification can reduce NH<sub>3</sub> emission, and that acidification can be used with different application technologies to reduce NH<sub>3</sub> emission up to 85%-90%. However, acidification with other application technologies, such as injection or trailing shoe is still not thoroughly investigated. But, the percentage NH<sub>3</sub> emission reduction is expected to be the same for all application technologies. The main difference between the slurry application technologies is the slurries surface exposure to air after application. Slurry that has been broadcasted has a high exposure to the air due to a wide spread onto the field and injection has a low exposure due to application in a drilled channel in the field (Hansen, Sommer, & Madsen, 2002). Acidification is a chemical change of the slurry and the percentage reduction should therefore not be affected by the application technique. It is expected that acidification with broad spread will have a profound effect.

## Technologies that can replace incorporation 4 hours after broad spread

In Germany there is a requirement to incorporate applied slurry into the soil within 4 h. The incorporation effectively reduces total NH<sub>3</sub> emission. The emission reduction effect of incorporation has been presented in (Rösemann et al., 2017). Based on these results, the following NH<sub>3</sub> emission reductions when incorporating slurry within 4 h after application with broad spread are for accordingly cattle and pig: 48% and 64%. See table 1 below for NH<sub>3</sub> emission reduction results. The emission factor is an averaged value that covers a great variety. NH<sub>3</sub> emission is affected by e.g. weather and the realistic loss of NH<sub>3</sub> is from 0.21 to 0.98 kg N kg<sup>-1</sup> N when using broadcast (Bussink et al., 1994).

Table 1: Results from (Rösemann et al., 2017). The table shows the NH<sub>3</sub> emission factor (based on the total ammonium content), from broadcast and trailing hoses with incorporation up to 48 hours after slurry application. The table also shows the NH<sub>3</sub> emission from trailing shoe and injection.

	1.		Reduction percentage compared to		
Application type	Emission factor (kg kg <sup>-1</sup> )		broadcast without incorporation		
	Cattle	Pig	Cattle	Pig	
Broadcast, without incorporation	0,50	0,25	<u>0%</u>	<u>0%</u>	
Broadcast, incorporation $\leq$ 1 h	0,10	0,04	80%	84%	
Broadcast, incorporation $\leq$ 4 h	0,26	0,09	<u>48%</u>	<u>64%</u>	
Broadcast, incorporation ≤ 6 h	0,35	0,11	30%	56%	
Broadcast, incorporation $\leq$ 8 h	0,40	0,13	20%	48%	
Broadcast, incorporation $\leq$ 12 h	0,43	0,16	14%	36%	
Broadcast, incorporation $\leq$ 24 h	0,46	0,21	8%	16%	
Broadcast, incorporation ≤ 48 h	0,50	0,25	0%	0%	
Broadcast, vegetation	0,50	0,25			

Broadcast, grassland	0,60	0,30		
Trailing hose, without incorporation	0,46	0,175	8%	30%
Trailing hose, incorporation ≤ 1 h	0,04	0,02	92%	92%
Trailing hose, incorporation $\leq$ 4 h	0,15	0,06	70%	76%
Trailing hose, incorporation $\leq 6$ h	0,20	0,08	60%	68%
Trailing hose, incorporation $\leq 8$ h	0,24	0,0925	<u>52%</u>	<u>63%</u>
Trailing hose, incorporation ≤ 12 h	0,30	0,11	40%	56%
Trailing hose, incorporation ≤ 24 h	0,39	0,14	22%	44%
Trailing hose, incorporation ≤ 48 h	0,46	0,17	8%	32%
Trailing hose, short vegetation	0,50	0,25		
Trailing hose, beneath vegetation	0,35	0,125		
Trailing hose, grassland	0,54	0,21		
Trailing shoe	0,36	0,12	<u>28%</u>	<u>52%</u>
Injection technique	0,24	0,06	<u>52%</u>	<u>76%</u>

Based on these results; the technologies that can replace broadcast with incorporation after 4 h is: trailing hoses with incorporation within 8 h, which have a reduction percentage of 52% and 63% for cattle and pig accordingly, and injection that has a reduction percentage of 52% and 76% for cattle and pig accordingly.

## Acidification levels that could replace the incorporation requirement

Based on the technologies that would require incorporation (broadcast, trailing hose and trailing shoe) different pH requirement can be calculated, so that applying slurry can be just as effective at reducing NH<sub>3</sub> emission as broadcast with incorporation after 4 h. Since acidification works as a percentage reduction, the percentage reduction from the application types to broadcast with incorporation within 4 h must be calculated. The difference in percentage is listed in table 2 below.

Table 2: Additional reduction requirement for the application types to reach the same  $NH_3$  emission reduction as broadcast with incorporation within 4 h.

Application type	Additional reduction percentage required to replace incorporation within 4 h requirement			
	Cattle	Pig		
Broadcast	48%	64%		
Trailing hose	43%	49%		
Trailing shoe	28%	25%		

#### Cattle

Based on results from (Rösemann et al., 2017), broadcast with cattle slurry and incorporation within 4 h, has an  $NH_3$  emission reduction of 48%. Field acidification to pH 6.4 with cattle slurry has already been verified with VERA, and shown a reducing effect of 49% with trailing hoses. Since broadcast and trailing

hose application with cattle slurry has similar  $NH_3$  emissions (0.5 kg kg<sup>-1</sup> and 0.46 kg kg<sup>-1</sup> accordingly) table 1, means that field acidification to pH 6.4 has the potential to replace the incorporation requirement.

Trailing shoe is more effective at reducing  $NH_3$  emission than trailing hoses (0.36 kg kg<sup>-1</sup> and 0.46 kg kg<sup>-1</sup> accordingly), see table 1. The reduction requirement to be as good as the incorporation requirement is 28%. With an acidification from 7.1 to 6.6, an  $NH_3$  reduction of average 30% (+/- 7) is achieved. This should be the minimum pH requirement for acidification with cattle slurry and trailing shoe.

## Pig

Based on results from (Rösemann et al., 2017), broadcast with pig slurry and incorporation within 4 h, has an NH<sub>3</sub> emission reduction of 64%. The VERA verification on pig slurry with acidification to pH 6.4 has a reduction of 40%. This pH level is therefore not good enough to replace the incorporation requirement after broadcast, or replace incorporation after trailing hose. However, it is more than sufficiently for trailing shoe. To reach at least 64% reduction with broadcast, field acidification needs to be reduced from pH 7.1 to 6.1, which will give a 70% (+/- 5) reduction, alternatively reduction to pH 6.2 gives 61% (+/- 6). To reach the 48% reduction requirement with trailing hose, field acidification needs to be reduced from pH 7.1 to 6.3, which will give a 53% (+/- 7). To reach the 25% reduction requirement with trailing shoe, field acidification needs to be reduced from pH 7.1 to 6.6, which will give a reduction of 30% (+/- 7).

#### Summary

Application type	Can replace the incorporation requirement		pH level required to replace the incorporation requirement		
	Cattle	Pig	Cattle	Pig	
Broadcast, without incorporation	No	No	6.4	6.1	
Broadcast, with incorporation within 4 h	Yes	Yes	-	-	
Trailing hose, without incorporation	No	No	6.4	6.3	
Trailing hose, with incorporation within 8 h	Yes	Yes	-	-	
Trailing shoe	No	No	6.6	6.6	
Injection technique	Yes	Yes	-	-	

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